

PCT

NOTIFICATION OF ELECTION

(PCT Rule 61.2)

From the INTERNATIONAL BUREAU

To:

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in its capacity as elected Office

Date of mailing (day/month/year)

31 July 2000 (31.07.00)

International application No.

PCT/SE99/02274

Applicant's or agent's file reference

LC-11535 DE

International filing date (day/month/year)

07 December 1999 (07.12.99)

Priority date (day/month/year)

09 December 1998 (09.12.98)

Applicant

COOGAN, John et al

1. The designated Office is hereby notified of its election made:



in the demand filed with the International Preliminary Examining Authority on:

24 May 2000 (24.05.00)



in a notice effecting later election filed with the International Bureau on:

2. The election ☒ was



was not

made before the expiration of 19 months from the priority date or, where Rule 32 applies, within the time limit under Rule 32.2(b).

The International Bureau of WIPO
34, chemin des Colombettes
1211 Geneva 20, Switzerland

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PATENT COOPERATION TREATY

PCT

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference LC 11535 DE	FOR FURTHER ACTION See Notification of Transmittal of International Preliminary Examination Report (Form PCT/IPEA/416)	
International application No. PCT/SE99/02274	International filing date (day/month/year) 07.12.1999	Priority date (day/month/year) 09.12.1998
International Patent Classification (IPC) or national classification and IPC7 E21B 15/00, G05B 19/404		
Applicant Sandvik AB (publ) et al		

1. This international preliminary examination report has been prepared by this International Preliminary Examining Authority and is transmitted to the applicant according to Article 36.

2. This REPORT consists of a total of 4 sheets, including this cover sheet.

☐ This report is also accompanied by ANNEXES, i.e., sheets of the description, claims and/or drawings which have been amended and are the basis for this report and/or sheets containing rectifications made before this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions under the PCT).

These annexes consist of a total of _____ sheets.

3. This report contains indications relating to the following items:

- I ☒ Basis of the report
- II ☐ Priority
- III ☐ Non-establishment of opinion with regard to novelty, inventive step and industrial applicability
- IV ☐ Lack of unity of invention
- V ☒ Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement
- VI ☐ Certain documents cited
- VII ☐ Certain defects in the international application
- VIII ☐ Certain observations on the international application

Date of submission of the demand 24.05.2000	Date of completion of this report 01.03.2001
Name and mailing address of the IPEA/SE Patent- och registreringsverket Box 5055 S-102 42 STOCKHOLM Facsimile No. 08-667 72 88	Authorized officer Helena Rennermalm / JA A Telephone No. 08-782 25 00

Form PCT/IPEA/409 (cover sheet) (January 1998)

I. Basis of the report**1. With regard to the elements of the international application:***

- ☒ the international application as originally filed
- ☐ the description:
pages _____, as originally filed
pages _____, filed with the demand
pages _____, filed with the letter of _____
- ☐ the claims:
pages _____, as originally filed
pages _____, as amended (together with any statement) under article 19
pages _____, filed with the demand
pages _____, filed with the letter of _____
- ☐ the drawings:
pages _____, as originally filed
pages _____, filed with the demand
pages _____, filed with the letter of _____
- ☐ the sequence listing part of the description:
pages _____, as originally filed
pages _____, filed with the demand
pages _____, filed with the letter of _____

2. With regard to the language, all the elements marked above were available or furnished to this Authority in the language in which the international application was filed, unless otherwise indicated under this item.

These elements were available or furnished to this Authority in the following language _____ which is:

- ☐ the language of a translation furnished for the purposes of international search (under Rule 23.1(b)).
- ☐ the language of publication of the international application (under Rule 48.3(b)).
- ☐ the language of the translation furnished for the purposes of international preliminary examination (under Rules 55.2 and/or 55.3).

3. With regard to any nucleotide and/or amino acid sequence disclosed in the international application, the international preliminary examination was carried out on the basis of the sequence listing:

- ☐ contained in the international application in written form.
- ☐ filed together with the international application in computer readable form.
- ☐ furnished subsequently to this Authority in written form.
- ☐ furnished subsequently to this Authority in computer readable form.
- ☐ The statement that the subsequently furnished written sequence listing does not go beyond the disclosure in the international application as filed has been furnished.
- ☐ The statement that the information recorded in computer readable form is identical to the written sequence listing has been furnished.

4. ☐ The amendments have resulted in the cancellation of:

- ☐ the description, pages _____
- ☐ the claims, Nos. _____
- ☐ the drawings, sheet/fig _____

5. ☐ This report has been established as if (some of) the amendments had not been made, since they have been considered to go beyond the disclosure as filed, as indicated in the Supplemental Box (Rule 70.2 (c)).**

* Replacement sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are annexed to this report since they do not contain amendments (Rules 70.16 and 70.17).

** Any replacement sheet containing such amendments must be referred to under item I and annexed to this report.

V. Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement**1. Statement**

Novelty (N)	Claims	<u>1-14</u>	YES
	Claims		NO
Inventive step (IS)	Claims	<u>1-14</u>	YES
	Claims		NO
Industrial applicability (IA)	Claims	<u>1-14</u>	YES
	Claims		NO

2. Citations and explanations (Rule 70.7)

The claimed invention relates to a method for correcting positioning errors in rock drilling.

The object of the invention is to solve the problem with different types of deflections, clearances and other things causing errors and to correct the errors caused by the boom movement.

The solution according to the invention is that the deviation of the boom position from the theoretical position is measured at predetermined intervals as a function of the position of at least one boom joint. The measured deviations are stored in a memory, and when the boom and the rock drill are positioned to the drilling position, the position is corrected on the basis of the stored deviation that corresponds to the position of the joint corresponding to said drilling position.

US 4698570 A, which represents the most relevant state of the art, discloses a method for correcting positioning errors in rock drilling. A boom (2) and a rock drill (8) are arranged in the drilling position for drilling a hole in a way that the boom is controlled using control devices of the drilling rig in relation to various movements until the boom is set in position. The deviation of the boom's actual position is corrected on the basis of the measured deviation. The correction value is based on a specific drilling position independent of the position of the joints.

.../...

Supplemental Box

(To be used when the space in any of the preceding boxes is not sufficient)

Continuation of: V.

The invention claimed in claims 1-14 differs from the method in US 4698570 A in respect that the deviation of the boom position from the theoretical position is measured at predetermined intervals as a function of the position of at least one boom joint. The position is corrected on the basis of the stored deviation that corresponds to the joint corresponding to the said drilling position.

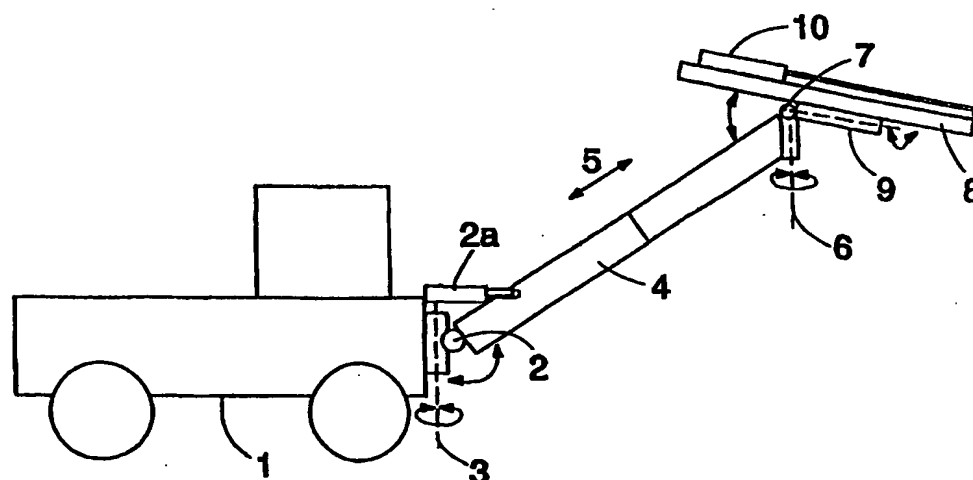
Therefore the invention claimed in claims 1-14 is novel, considered to involve an inventive step and to have industrial applicability.



INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification ⁷ : E21B 15/00, G05B 19/404	A1	(11) International Publication Number: WO 00/34617 (43) International Publication Date: 15 June 2000 (15.06.00)
(21) International Application Number: PCT/SE99/02274 (22) International Filing Date: 7 December 1999 (07.12.99) (30) Priority Data: 982668 9 December 1998 (09.12.98) FI (71) Applicant (for all designated States except US): SANDVIK AB; (publ) [SE/SE]; S-811 81 Sandviken (SE). (72) Inventors; and (75) Inventors/Applicants (for US only): COOGAN, John [GB/FI]; Lapintie 9 B 24, FIN-33100 Tampere (FI). HEIKKOLA, Jussi [FI/FI]; Mikropolku 3 A 21, FIN-33720 Tampere (FI). SANERMA, Simo [FI/FI]; Iisakinkuja 3 as 1, FIN-37560 Lempäälä (FI). (74) Agent: CARLSSON, Lars-Åke; Sandvik AB, Patent Dept., S-811 81 Sandviken (SE).		(81) Designated States: AU, CA, JP, NO, US, ZA, European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE). Published <i>With international search report.</i> <i>Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</i>

(54) Title: METHOD FOR CORRECTING POSITIONING ERRORS IN ROCK DRILLING, AND A ROCK DRILLING EQUIPMENT

**(57) Abstract**

The invention relates to a method for correcting positioning errors in rock drilling, and a rock drilling equipment. Deviation of the boom (4) position from the theoretical position is measured as a function of the position of at least one boom joint (2, 3), the measured deviations are stored in the memory of the drilling rig, and when the boom (4) is positioned to the drilling position, its position is corrected on the basis of the stored deviation. The drilling equipment includes a memory for storing the deviations between the true position of the boom (4) and the theoretical position calculated on the basis of the joint sensor (2, 3) values, and a calculating device for correcting the boom (4) position on the basis of the deviations stored in the said memory.

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Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

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Method for correcting positioning errors in rock drilling, and a rock drilling equipment

The invention relates to a method for correcting positioning errors in rock drilling, where a boom, attached from one end to a carrier and turnable in relation to it about joints, and a rock drill, mounted turnable to the other end of the boom, are arranged in the drilling position for drilling a hole in a way that the boom is controlled using control devices of the drilling rig in relation to various movements until the boom is in its set position, wherein the deviation of the boom's actual position from the calculated theoretical position is measured, and the boom's position is corrected on the basis of the measured deviation

Further, the invention is related to a rock drilling equipment, with a carrier, a boom attached turnable about joints in relation to the carrier, a rock drill attached turnable to the other end of the boom, joint sensors indicating the positions of the various boom joints, and control devices for controlling the boom to the drilling position for drilling a hole.

Higher and higher precision is required of the operation of a rock drilling rig so that excavating could be made as economic as possible. Today, automatic drilling boom positioning and controlling devices are more often used with the purpose of enabling the holes to be drilled as precisely as possible at their intended positions. For practical controlling purposes, various types of joint sensors are attached to booms, and the aim is to take into account the geometrical dimensions of the booms and their kinematics as well as possible when calculating the drill position and direction. The problem with automatic control solutions realized in this manner is, however, that different types of deflections, clearances and other things causing error result in that the actual position of the drill bit may considerably differ from the position where it should be according to the plan.

US Patent 4,698,570 presents a solution where the aim is to correct errors of known equipment by dividing the operating range of the drilling boom, i.e. the reach of the boom in one carrier position, into squares and with a specific correction value assigned for each square in all directions of the co-ordinate

system. This is achieved in practice by setting the equipment to control the boom and the feed beam so that the drill bit is, in theory, at the centre of the square in question, after which the errors in the different directions have been measured and fed into the memory of the control equipment. In normal drilling use, the rig
5 corrects the boom and feed beam positions in accordance with the square at which the intended hole position is located on the basis of the stored, fixed correction values of the square in question. The problem of this solution is that a tight grid must be used for the area to be drilled in order to get a sufficient number of correction data for the various boom positions. Further, as the drill bit
10 can be positioned at one specific location using a number of different boom positions, a correction system based on the mere location of the drill bit is unable to compensate the different errors based on different boom positions and, thus, the intended precision is not reached.

The object of this invention is to provide a method and equipment, to
15 avoid the errors of the known solutions and to reliably, and as easily and simply as possible, correct the errors caused by boom movements. The method according to the invention is characterized in that the deviation of the boom position from the theoretical position is measured at predetermined intervals as a function of the position of at least one boom joint, that the measured deviations
20 are stored in the memory of the drilling rig, and that when the boom and the rock drill are positioned to the drilling position, the position is corrected on the basis of the stored deviation that corresponds to the position of the joint corresponding to the said drilling position.

The drilling equipment according to the invention is characterized in
25 that it includes a memory device for storing the deviations between the true position of the boom and the theoretical position calculated on the basis of the joint sensor values as a function of the turning angle of at least one boom joint, and a calculating device for correcting the boom position on the basis of the deviations stored in the said memory device and corresponding to the value
30 indicated by the joint sensor of the said joint.

The essential idea of the invention is to determine at least the errors of those of the different boom movements mainly causing an error, i.e. the

deviations between the true boom position and the theoretical position, calculated on the basis of the movement sensor, primarily of the set value indicated by the angle sensor of the turning angles, corresponding to the movement in question, one movement at a time or two movements at a time
5 practicably in relation to the movement at suitable intervals and by correcting the boom position on the basis of the errors, i.e. deviations, measured in relation to movement or movements in question and for each movement separately. This enables, for instance, the defining of errors on the basis of the turning angles between the boom and the carrier, and on the basis of the rotation angles of the
10 rotation mechanism of the feed beam, i.e. so called roll-over mechanism. Still, the essential idea of one preferred embodiment of the invention is that when the errors at set values positioned at suitable intervals have been determined and stored in the memory of the control device, a mathematical approximation regarding the alteration of the error is formed between two measured points
15 when moving from one point to the other whereby, when a position is located in such an area, sufficiently accurate approximations for correcting the error are available.

The advantage of a method according to the invention is that already by defining the errors as a function of the main joints and their turning angles,
20 relatively accurate information on the errors of the boom position is available and, thus, it is easy to correct the error in the various boom and feed beam positions by compensating just the errors caused by the most significant sources of error. This means that a relatively small amount of correcting data need to be fed into the memory of the control device, which makes controlling easier to carry
25 out. Further, when the change of deviation between the measured points is calculated mathematically, a sufficiently accurate approximation of the error between the measured values is always obtained, and the total error and the resulting required compensation can be calculated using error definitions made at relatively large intervals. This diminishes the number of measuring points
30 required for the definition of deviation.

The invention will be described more closely by the attached drawing, where

Figure 1 is a schematic view of a boom used in a rock drilling rig,
and

Figure 2 schematically presents the defining of error as a function of
one joint, e.g. the turning angle of the joint between the boom and the carrier of
5 the rock drilling rig.

Figure 1 schematically presents a rock drilling rig with a carrier 1 and
a boom 4 pivotally connected about joints 2 and 3. The boom can be turned in
relation to the carrier and other boom movements can be accomplished using
various actuators of known type, such as the hydraulic cylinder 2a schematically
10 presented in the drawing. Such actuators that are of a known type as such and
self-evident to the person skilled in the art, are not explained in any detail in the
drawing. The boom can be of any known type or of a construction that can be
constructed or assembled in a normal way. The boom can consist of one or more
parts that can, during boom movements, be turned at the joints or the axles
15 between them or, for instance, be moved linearly in relation to one another. In
this patent application and patent claims, boom movements mean all these
turning, rotating, or linear movements between the boom and the carrier, the
different parts of the boom, as well as between the boom and the feed beam
attached to its end. The boom 4 can be, for instance, a telescopic boom whose
20 length can be adjusted longer or shorter in the direction indicated by the arrow 5.
At the top end of the boom 4, there are the turning joints 6 and 7 around which
the feed beam 8 can be turned in relation to the boom end. Further, it may
include a rotating device 9 to which the feed beam 8 is attached parallel to the
axis of the rotating device, so that the feed beam 8, and the rock drill 10 moving
25 along it, can be rotated around the said axis while their direction remains
unchanged.

Figure 2 schematically presents how the error occurring at different
angle positions of a single joint, exemplified in this case by the horizontal swing
joint between the boom and the carrier, can be defined according to the
30 invention. For this purpose, the turning angle is divided into ten sectors so that,
in theory, when a command is given to the control device to turn the boom to a
certain angle, it will be positioned precisely to the defined angle.

In order to determine the error, the boom is turned with the aid of the control device, for instance, one defined angle sector at a time, which is then carried out on automatic rigs by the control device on the basis of the signals given by the movement sensors, in this case the angle sensors.

5 Correspondingly, on non-automatic rigs, the operator uses the manoeuvring controls to turn the boom in the desired direction until the intended angle is reached.

In each boom position, the deviation of the boom position from the theoretical position is measured, and the errors are stored in the memory. This gives the upper error diagram, marked with A, presented in Figure 2, which is stored for use in the memory of the control equipment i.e. the control device that is usually a single unit. The deviations of boom position are simple to express as deviation of the position of the rock drill tool, i.e. the drill bit, and as deviation of the rock drill drilling direction, i.e. the axis of the drill steel between the rock drill and the drill bit. Defined in this way, the error is unambiguous and correction of the error in the co-ordinate system related to the rock is easy to accomplish. In the case represented in diagram A, a fixed error value is used in a certain span, whereby the positive or negative error value, i.e. the deviation, of a measuring point indicated by a dot is used for correction on both sides of the measuring point halfway between two measuring points. In order to obtain some kind of probable value between the accurate measuring points, an error correction curve is formed like, for instance, the one in diagram B of Figure 2 so that the error values between adjacent turning angles are combined and the error deviation is calculated on the basis of this. A linear change is the simplest to use, whereby a mathematically straight line between the error values is calculated when moving from one position to the other and, on the basis of the turning angle, the approximation for the error. This is illustrated in diagram B of Figure 2 by the straight lines drawn between the measured dots shown in diagram A of Figure 2. Instead of straight lines, various kind of non-linear approximations can, naturally, be used but, in most cases, this is not necessary.

When the deviations according to the joint turning angle, i.e. the errors, have been defined related to one joint axis, they are then defined in a

corresponding manner for the turning angles of the other joint axis of the same joint. Further, if the feed beam is mounted to the end of the boom using a rotation mechanism, the errors caused by the turning angles of the rotation mechanism are measured and stored in the memory. Accomplished in this way, the most significant causes of error can be taken into consideration, and the final error affecting the position of the drill bit can be defined by adding up the error values of each component. This provides an effective and reliable control method with a relatively small number of measured error values, with the said method taking into consideration the effect of the various components of the boom on the error of the drill bit position as a result of the various positions of the boom and its parts. In practice, a simpler way to correct the error is to correct the error emerging as a function of each turning movement on the basis of the measured deviation values corresponding to each movement, whereby the result is that the drill bit is due to the error corrections quite accurately in its designed location and the drilling axis in the desired direction.

During actual drilling operation, whereby the deviations have been separately measured and stored in advance in the memory organs of the drilling rig's control devices, the correction of the position on rigs with automatic control is realized automatically so that when the control devices starts controlling the boom with the aim to move it to the desired drilling location, an error correction related to each movement is carried out automatically so that the calculated set value for the boom position is corrected on the basis of the deviation values stored in the memory. In this way, the whole correction of drilling and positioning error can be done fully automatically for each hole to be drilled according to a drill plan made pursuant to any generally applied method. In manual implementations, the control devices of the rock drilling rig, i.e. the memory and calculating equipment automatically take into account the deviation corresponding to the turning angle and correct, for instance, the readings of the display indicating the boom position in a way that they show the true position of the boom, such as the drill bit position and the drilling direction without the operator in practice even noticing that the correction of an error has taken place.

The invention has been presented in the above descriptions and in the drawings in the form of examples only, and it is by no means restricted to that. The essential thing is that the errors, i.e. the deviation values, affecting the drill bit position are defined as results of the various movement positions of the boom joints, boom parts, and components, and that the error is corrected on the basis of the measured deviation values, one or more movements at a time. This can be done taking into consideration all the joints or, more preferably, just the most significant errors caused by movements of joints or components on the basis of which the total error affecting the drill bit position can be sufficiently accurately calculated and then corrected with sufficient accuracy.

The deviations of each movement, i.e. the errors as a function of the joints positions can also be modelled as a continuous function over the whole travel of the movement and, thus, for e.g. turning angles as angle deviation values over the whole turning angle range. If highest possible error correction accuracy is desired, it is, naturally, necessary to define the deviation of each movement from the set value and to make the correction for each movement.

Claims

1. A method for correcting positioning errors in rock drilling, where a boom, attached from one end to a carrier and turnable in relation to it about joints, and a rock drill, mounted turnable to the other end of the boom, are arranged in the drilling position for drilling a hole in a way that the boom is controlled using control devices of the drilling rig in relation to various movements until the boom is in its set position, wherein the deviation of the boom's actual position from the calculated theoretical position is measured, and the boom's position is corrected on the basis of the measured deviation characterized in that the deviation of the boom position from the theoretical position is measured at predetermined intervals as a function of the position of at least one boom joint, that the measured deviations are stored in the memory of the drilling rig, and that when the boom and the rock drill are positioned to the drilling position, the position is corrected on the basis of the stored deviation that corresponds to the position of the joint corresponding to the said drilling position.

2. A method according to claim 1, wherein the deviation of the boom position from the calculated theoretical position is measured in the turning direction of at least one joint between the boom and the carrier.

3. A method according to claims 1 or 2, wherein the deviation of the boom position from the calculated theoretical position is measured as a function of the positions of two joints, in crossing position to one another, between the boom and the carrier.

4. A method according to claim 3, wherein the deviation of the boom position from the calculated theoretical position is measured as a function of both angles so that at the theoretical points indicating the boom position in horizontal and vertical directions at predefined intervals in a two-dimensional co-ordinate system, the deviation is defined as a function of the positions of the crossing joints.

5. A method according to any of the above claims, wherein the deviations corresponding to each joint position are measured at predefined intervals in a certain joint position value and, when positioning the boom to the drilling position, the calculated theoretical position of the boom is corrected on the basis of the deviations corresponding to the joint positions obtained in this way.

6. A method according to claim 5, wherein the deviation between adjacent, stored joint positions of each turning movement is defined by calculating an approximation for the change of deviation from one position value to the other on the basis of the measured deviations between the said joint position values.

7. A method according to claim 6, wherein the approximation for the deviation is calculated between the deviation values stored in a memory.

8. A method according to any of the above claims, wherein in addition caused by at least one other movement the deviation is measured as a function of the value of the movement sensor, and the theoretical position of the boom is corrected on the basis of the deviation corresponding additionally to this movement when positioning the boom to the drilling position.

9. A method according to claim 8, wherein on a boom equipped with a rotation mechanism for turning the rock drill together with its feed beam around an axis parallel to the drilling axis, the deviation caused by the rotation movement is measured between the true position of the boom and the theoretically calculated position of the boom, and that the position of the boom is corrected on the basis of the deviations corresponding to positions of the boom as well as the joints between the boom and the carrier, and the position of the rotation mechanism.

10. A method according to any of the above claims, wherein the deviations are stored as deviations of the drill bit position of the rock drill and deviations of the drilling direction determined by the drill steel axis.

11. A rock drilling equipment, with a carrier, a boom attached turnable about joints in relation to the carrier, a rock drill attached turnable to the other end of the boom, joint sensors indicating the positions of the various boom

joints, and control devices for controlling the boom to the drilling position for drilling a hole, characterized in that it includes a memory device for storing the deviations between the true position of the boom and the theoretical position calculated on the basis of the joint sensor values as a function of the turning angle of at least one boom joint, and a calculating device for correcting the boom position on the basis of the deviations stored in the said memory device and corresponding to the value indicated by the joint sensor of the said joint.

12. A rock drilling equipment according to claim 11, wherein the memory device is arranged to store the deviations between the true position of the boom and the theoretical value calculated on the basis of the joint sensors as a function of the turning angles of two to one another crossing joints between the boom and the carrier, and the calculating device is arranged to correct the boom position on the basis of the deviations, stored in the said memory unit, corresponding to the position and indicated by the joint sensors of both joints.

13. A rock drilling equipment according to claim 12, wherein the memory device is arranged to store the deviations in a two-dimensional coordinate system between the true position of the boom and the theoretical position calculated on the basis of the joint sensors as a function of the positions of two crossing joints.

14. A rock drilling equipment according to any of the claims 11 - 13 equipped with a separate rotating mechanism for rotating the rock drill in relation to the boom end and about an axis that is parallel with the drilling axis of the rock drill, wherein the memory device is arranged to store the deviations between the true position of the boom and the theoretical position calculated on the basis of the joint sensors, as a function of the position of the rotation mechanism, and the calculating device is arranged to correct the boom position and the turning angles of the joints between the boom and the carrier and correspondingly the turning angle of the rotating mechanism on the basis of the corresponding deviations.

INTERNATIONAL SEARCH REPORT

International application No.

PCT/SE 99/02274

A. CLASSIFICATION OF SUBJECT MATTER

IPC7: E21B 15/00, G05B 19/404

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC7: E21C, E21B

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

SE,DK,FI,NO classes as above

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

WPI, PAJ

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 4698570 A (O. SATOH), 6 October 1987 (06.10.87), column 1, line 33 - line 68, figure 1 --	1-14
A	US 5383524 A (H. RINNEA), 24 January 1995 (24.01.95), column 3, line 25 - line 32, figure 1 --	1-14
A	US 4362977 A (R.C. EVANS ET AL), 7 December 1982 (07.12.82), figure 4, abstract --	1-14
A	SE 395744 B (ATLAS COPCO AB), 22 August 1977 (22.08.77), page 6, line 1 - line 15, figure 1 --	1-14

☒ Further documents are listed in the continuation of Box C.

☒ See patent family annex.

* Special categories of cited documents:

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Date of the actual completion of the international search

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INTERNATIONAL SEARCH REPORT

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C (Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT

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A	SE 406209 B (ATLAS COPCO AB), 29 January 1979 (29.01.79), page 16, line 1 - line 15, figure 1 -- -----	1-14

INTERNATIONAL SEARCH REPORT

Information on patent family members

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